



**Product Data Sheet &  
General Processing Conditions**

**RTP 4607 HI  
Syndiotactic Polystyrene (SPS)  
Glass Fiber  
Impact Modified**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	40 %	40 %	
Specific Gravity	1.32	1.32	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0020 in/in	0.20 %	D 955
Water Absorption, 24 hrs @ 23°C	0.010 %	0.010 %	D 570

**MECHANICAL**

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	2.8 ft-lbs/in	149 J/m	D 256
unnotched 1/8 in (3.2 mm) section	11.0 ft-lbs/in	587 J/m	D 4812
Tensile Strength	17500 psi	121 MPa	D 638
Tensile Elongation	1.9 %	1.9 %	D 638
Tensile Modulus	1.50 x 10 <sup>6</sup> psi	10342 MPa	D 638
Flexural Strength	27000 psi	186 MPa	D 790
Flexural Modulus	1.50 x 10 <sup>6</sup> psi	10342 MPa	D 790

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	560 - 620 °F	293 - 327 °C
Mold Temperature	160 - 300 °F	71 - 149 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C